

Work Order ID 73679

Tuesday, September 13, 2011 9:20:42 AM



Page 1

Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 9/13/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/16/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

ME

Date:

11-09-13

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D350-607-143
CHG001

0.00

Sub 11/3

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

80 11-09-13

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*Sub 11/3**TK*

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Item ID: D350-607-143

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Item Name: Automatic Lid Opener Installation

Start Date: 9/13/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/16/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-143

Location: 2P 11-09-13

PPP rev: _____

Run 9/13 ①

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/13 JMF 11-09-13

Picklist Print

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Work Order ID: 73679

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 9/13/2011

Required Date: 9/16/2011


Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC


IPP RevB: as
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

S D3953-7  Spring Spacer		Manufactured	No			110	Each	10.0000	1	1			
--	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--


Location Loc Qty Loc Code

ST096	10	
65053	4	
71885	6	

S D3953-3  Gas Spring Stud, Lid		Manufactured	No			110	Each	13.0000	1	1			
---	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--


Location Loc Qty Loc Code

ST096	13	
71875	13	

S D3953-5  Gas Spring Stud, Base		Manufactured	No			110	Each	15.0000	1	1			
--	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location Loc Qty Loc Code

ST096	15	
71270	15	

S D3953-9  Gas Spring Washer		Manufactured	No			110	Each	10.0000	2	2			
--	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location Loc Qty Loc Code

ST096	10	
69025	4	
71869	6	

sp 11-09-13.

sp 11-09-13.

sp 11-09-13.

sp 11-09-13.

2x

Picklist Print

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Work Order ID: 73679

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 9/13/2011

Required Date: 9/16/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-11 Manufactured No

110 Each

18.0000

1 1/1



Gas Spring Spacer



SP 11-09-13

Location

Loc Qty

Loc Code

ST096

18

71268

18

1X

D3953-15 Manufactured No

110 Each

18.0000

1



Gas Spring Bracket



1

SP 11-09-13

Location

Loc Qty

Loc Code

ST096

18

71269

18

1X

D3953-17 Manufactured No

110 Each

1.0000

1



Gas Spring Spacer



1

SP 11-09-13

Location

Loc Qty

Loc Code

ST096

1

71870

1

1X

D3969-1 Manufactured No

110 Each

30.0000

1



Spring (Basket Lid)



1

SP 11-09-13.

Location

Loc Qty

Loc Code

ST272

30

72364

10

1X

73523

20

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Shop Packet Print

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Work Order ID: 73679

Parent Item: D350-607-143



Parent Item Name: Automatic Lid Opener Installation

Start Date: 9/13/2011

Required Date: 9/16/2011



Start Qty: 1.00

Required Qty: 1.00

AN3C11A Purchased No 110 Each 40.0000 2 2

 BOLT  Sep 11-09-13



Location	Loc Qty	Loc Code
ST357	40	
118116	20	
118838	20	

2x

AN3C15A Purchased No 110 Each 27.0000 2 2

 Bolt  Sep 11-02-13



Location	Loc Qty	Loc Code
ST352	27	
117792	27	

2x

AN310-4 Purchased No 110 Each 23.0000 2 2

 NUT  Sep 11-9-13.

Location	Loc Qty	Loc Code
ST324	23	
118112	23	

2x

MS21043-3 Purchased No 110 Each 1,302.000 4 4

 Nut  Sep 11-09-13

Location	Loc Qty	Loc Code
FG	72	
103691	72	
ST301	1230	
118077	238	
118614	500	
118686	492	

4x

Picklist Print

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Work Order ID: 73679

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 9/13/2011

Required Date: 9/16/2011

Start Qty: 1.00

Required Qty: 1.00

MS24665-2-12

Purchased

No

110

Each

184.0000

2

2



COTTER PIN



SP 11-09-13

Location

Loc Qty

Loc Code

ST308

181

118078

181

2x

ST309

3

111499

3

NAS1149C0332R

Purchased

No

110

Each

4,785.000

4

4



Washer



SP 11-09-13

Location

Loc Qty

Loc Code

FP-B

7

117291

7

ST297

4778

116304

55

117460

62

117887

169

118078

2

118179

78

118354

4412

4x

NAS1149C0432R

Purchased

No

110

Each

4,528.000

2

2



Washer



SP 11-09-13

Location

Loc Qty

Loc Code

ST297

4528

117291

4528

2x

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6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)